



11<sup>th</sup> September, 2023

Ref:- GH/2023-24/EXCH/59

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

**Sub:** Intimation for Schedule of Analyst/ Institutional Investor Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the representatives of the below Investors/Analysts are scheduled visit our facilities i.e. 'Medanta-Lucknow' and 'Medanta-The Medicity, Gurugram, as per below schedule:

S. No.	Date of Meeting	Name of Investor	Type of Meeting	Place of Meeting
1.	Thursday, September 14, 2023	Nomura Securities	One to One	Medanta-Lucknow
2.	Friday, September 15, 2023	Asian Market Securities	One to One	Medanta- The Medicity, Gurugram

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
Company Secretary & Compliance Officer  
M. No. A17035

